+135-3858-6433 (GuangDong)
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TEKNOR APEX

Monprene® RG-15160

Teknor Apex Company - Thermoplastic Elastomer

General Information

Product Description

The Monprene RG-15100 series is a group of high performance thermoplastic elastomers specifically designed for food contact applications requiring superior resistance to high temperature and chemicals. Monprene RG-15160 is a medium density, low hardness grade that complies with various US FDA and European regulations and directives for food contact and toy safety and is suitable for injection molding. Please contact Teknor Apex for a regulatory compliance letter.

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Europe	• Latin America • North America	
Features	• BPA Free • Food Contact Acceptable • Good Adhesion • Good Colorability • Good Processability	• Low Density • Low Flow • Low Specific Gravity • Lubricated • Medium Hardness	• No Animal Derived Components • Slip • Without Fillers
Uses	• Closures • Consumer Applications • Cosmetic Packaging • Food Containers	• Food Packaging • Food Service Applications • Handles • Kitchenware	• Lids • Non-specific Food Applications • Rubber Replacement • Toys
Agency Ratings	• EU Food Contact	• FDA Food Contact	
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Translucent	
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.892		ISO 1183
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Stress			ISO 37
Across Flow : 100% Strain	203	psi	
Flow : 100% Strain	319	psi	
Tensile Stress			ISO 37
Across Flow : Break	1600	psi	
Flow : Break	1000	psi	
Tensile Elongation			ISO 37
Across Flow : Break	800	%	
Flow : Break	650	%	
Tear Strength [2]			ISO 34-1
Across Flow	108	lbf/in	
Flow	97.1	lbf/in	
Compression Set			ISO 815
73°F, 70 hr [3]	27	%	
158°F, 24 hr	43	%	
212°F, 24 hr	47	%	
Hardness	**Nominal Value**	**Unit**	**Test Method**
Shore Hardness (Shore A, 5 sec)	60		ISO 868

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	320 to 350	°F
Middle Temperature	360 to 400	°F
Front Temperature	380 to 420	°F
Nozzle Temperature	360 to 440	°F
Processing (Melt) Temp	360 to 440	°F
Mold Temperature	80 to 120	°F
Injection Rate	Moderate-Fast	
Back Pressure	25.0 to 100	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 0.500	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] Method Ba, Angle (Unnicked)

[3] Type A